## **PLYMOUTH ENGINEERED SHAPES**



## **PLYMOUTH TUBE CO**®

201 Commerce Court Hopkinsville, KY. 42240

800.718.7590 270.886.6631 Fax: 270.886.6662

http://www.plymouth.com/extrusions

## **Receipt of Plymouth Engineered Shapes Material Specification**

Plymouth Engineered Shapes Specification number **HV-3**, for Titanium Rounds for Extrusion Stock has been revised. The new release is identified as (SPEC-00010) **HV-3**, **Rev. 15**. Below is a listing of the changes incorporated into this revision:

- 3.0 Combined 3.0 / 11.0 Surface Finish / Condition. And removed "S 13 MICRO FINISH COMPARATOR" from requirements leaving min / max Ra values.
- 4.1 Added clarification for Element and OE calculation reporting.
- Moved 4.2, 4.3, and 4.4 to section 14.0 "Reports"
- 5.0 New Section, Added Melt Practice requirements;
- 6.0 (was 5.0) Revised UT requirements to  $5^{\circ} \sim 9 \frac{1}{2}$  dia. Only
- 12.1 added engraving as an option
- 14.0 Added section for Minimum Test Report requirements.

("Supplier") hereby
acknowledges receipt of the Plymouth Engineered Shapes Specification number
HV-3, Revision 15, released May 23, 2024, which provides the requirements for
Titanium Rounds for Extrusion stock supplied to Plymouth Engineered Shapes.
Supplier accepts the requirements included in the Specification (with any agreed
upon exceptions as shown in an attachment at the end of this document) and
agrees and understands that stated requirements are incorporated and made a part
of all purchase orders for the supply of applicable material from Supplier to
Plymouth Engineered Shapes.
Company Name:
Supplier Representative: (printed)
Supplier Representative: (signature)
Tid CD 44
Title of Representative:

Date Signed:	
Please return this form to:	
	Plymouth Engineered Shapes
	201 Commerce Ct.
	Hopkinsville, KY 42240
	Attn: Quality Manager